

502

Ferrous Metal Safe Cleaning and Deburring Compound

Product Description

502 is an efficient, non-chromated, heavy-duty cleaning and deburring compound for mass finishing of cast iron, steel and stainless steel parts. 502 is formulated with an in-process rust inhibitor to protect parts from rusting during finishing.

Performance Features

- Removes Oils, Greases, Shop Soils, Rust Protective Films And Other Contaminants
- Keeps Media Clean And Free Of Contaminants
- Maintains Low Foam In Agitated Systems
- Protects Parts From Rusting During Processing
- Excellent For Preparing Steel Parts Prior To Zinc Or Cadmium Plating

Physical Specifications

Physical State	Granular Solid
Appearance	Tan
pH	> 12.5
Rinseability	Excellent

Equipment Requirements

502 is safe for use in all standard cleaning and deburring mass finishing systems. Operation of equipment should be done in accordance with the equipment manufacturer's instructions.

Product Make-Up

502 is a concentrated industrial cleaning and deburring compound. Dilute to specified strength concentrations.

Concentration and Application Methods

Add .5 oz. to 4 oz. of 502 per gallon of water for mass finishing solution. Always add 502 to water, never water to 502. Temperature should be set at 110-160 degrees F. Rinse parts with fresh water after finishing.

Companion Products

See Seacole's 500 Series Mass and Metal Finishing Product Line.

Technical Data Sheet

Safety and Handling

Read and understand this products MSDS before handling.

Waste Treatment

Individual users should verify the nature of spent solutions to assure compliance with local, state, and federal regulations. Contact Seacole for specific details and/or further waste treatment recommendations.

Ordering Information

502 is available in 50 pound pails and 500 pound drums.

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